

# ABS Quality Evaluations

## Certificate Of Conformance

This is to certify that the Quality Management System of:

**Roanoke Electric Steel Corporation dba Steel Dynamics Roanoke Bar Division**

**102 Westside Blvd.  
Roanoke, VA 24017  
U.S.A.**

has been assessed by ABS Quality Evaluations, Inc. and found to be in conformance with the requirements set forth by:

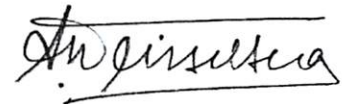
**ISO 9001:2008**

The Quality Management System is applicable to:

**MANUFACTURE OF CONTINUOUS CAST STEEL BILLETS AND HOT ROLLED STEEL PRODUCTS**

This certificate may be found on the ABS QE Website ([www.abs-qe.com](http://www.abs-qe.com)). For certificates issued in the People's Republic of China information may also be verified on the CNCA website ([www.cnca.gov.cn](http://www.cnca.gov.cn)).

Certificate No:	33407
Original Certification Date:	21 August 1998
Effective Date:	06 July 2016
Expiration Date:	14 September 2018
Revision Date:	06 July 2016



Alex Weisselberg, President



Validity of this certificate is based on the periodic audits of the management system defined by the above scope and is contingent upon prompt, written notification to ABS Quality Evaluations, Inc. of significant changes to the management system or components thereof.

ABS Quality Evaluations, Inc. 16855 Northchase Drive, Houston, TX 77060, U.S.A.

Validity of this certificate may be confirmed at [www.abs-qe.com/cert\\_validation](http://www.abs-qe.com/cert_validation).