From Lansing (North)
Take I-69 south to Waterloo, Indiana, exit 134. Turn left, or east, onto U.S. 6 and go about 7 miles to County Road 61. Before the town of Butler, turn left and loop back around on the overpass heading south on County Road 61. Go about 4 more miles to Steel Dynamics; the sign will be on the right. Please stop at the guardhouse and sign in.

Miles: 120
Avg. drive time: 2 hrs., 15 min.

From Indianapolis (South)
Take I-69 north to Auburn, Indiana, exit 129. Turn right, or east, onto State Road 8. Drive through Auburn and follow State Road 8 for approximately 10 miles. Look for County Road 59, and turn left, or north. After about 1/2 mile on County Road 59, begin looking for the Steel Dynamics sign on the left. Please stop at the guardhouse and sign in.

Miles: 155
Avg. drive time: 2 hrs., 40 min.

From Cleveland (East)
Take the I-80/90 toll road west to Fremont, Indiana. Take I-69 south to Waterloo, exit 134. Turn left, or east, onto U.S. 6 and go about 7 miles to County Road 61. Before the town of Butler, turn left and loop back around on the overpass heading south on CR 61. Go about 4 more miles to Steel Dynamics; the sign will be on the right. Please stop at the guardhouse and sign in.

Miles: 220
Avg. drive time: 3 hrs., 45 min.

From Chicago (West)
Take the I-80/90 toll road east to Fremont, Indiana. Take I-69 south to Waterloo, exit 134. Turn left, or east, onto U.S. 6 and go about 7 miles to County Road 61. Before the town of Butler, turn left and loop back around on the overpass heading south on CR 61. Go about 4 more miles to Steel Dynamics; the sign will be on the right. Please stop at the guardhouse and sign in.

Miles: 195
Avg. drive time: 3 hrs., 40 min.

From Fort Wayne International Airport
Leave the airport and turn left on Ferguson Road. Continue for 1 mile, then turn left on Airport Expressway and continue for 4.5 miles. Take I-69 north and follow the directions above from Indianapolis.

Miles: 45
Avg. drive time: 56 min.
PROPERTY MAP

1 Guardhouse
2 Administrative offices
3 Melt/cast area
4 Cafeteria
5 Hot mill, engineering & medical offices (HEMO)
6 Hot mill
7 Hot mill shipping
8 Continuous pickler
9 Cold mill complex
10 Cold mill shipping
11 Scrap yard
12 Iron Dynamics (IDI)
13 IDI offices
14 Butler Mill Services
15 Air Products
16 Heidtman Steel
17 Heidtman Steel — Sheet Products
18 New Process Steel
19 New Millennium Building Systems
20 Magic Coil Products
21 Paragon Steel (plant 1)
22 Paragon Steel (plant 2)

**KEY**
- Building
- Pavement
- Fields
- Trees
- Water
- Road
- Railroad

**Flat Roll Division Steelmaking Complex**
4500 County Road 59
Butler, Indiana 46721
(800) 799-8942

**HOURS**
Office
8 a.m. to 5 p.m. EST
Monday through Friday

Shipping and receiving
6 a.m. to 10 p.m., Monday through Friday, by appointment
Please inquire for after hours or weekend appointments.

All visitors must sign in at the guardhouse.

Butler, IN