

Solutions That Drive Change

BIOEDGE™ is redefining what's possible in sustainable steel.

Our boldest step yet in sustainable steelmaking, BIOEDGE is formulated utilizing renewable or nuclear energy certificates and renewable biocarbon, delivering meaningful reductions in Scope 1 and 2 greenhouse gas (GHG) emissions.

By leveraging our use of electric arc furnace (EAF) technology, our circular manufacturing model, cutting-edge innovation, and biocarbon production using sustainably sourced raw materials, we're empowering companies to decarbonize their supply chains while maintaining uncompromised quality and performance.

Columbus Flat-Rolled Steel Products

GLOBAL WARMING POTENTIAL

Total greenhouse gas emissions from cradle to gate (A1-A3)

Declared Unit = 1 metric ton

PRODUCT

Hot-Rolled Steel Sheet

Processed, Hot-Rolled Steel Sheet

Pickled & Oiled, Hot-Rolled Steel Sheet

Temper-Passed, Pickled, Hot-Rolled Steel Sheet

Cold-Rolled, Full-Hard Steel Sheet

Cold-Rolled, Fully Processed Steel Sheet

Metallic-Coated, Hot-Rolled Steel Sheet

Metallic-Coated, Cold-Rolled Steel Sheet

Prepainted, Cold-Rolled Steel Sheet

Prepainted, Cold-Rolled, Fully Processed Steel Sheet

Prepainted, Metallic-Coated, Cold-Rolled Steel Sheet



kgCO₂e/t

645

671

738

716

703

817

910

928

997

1,074

1,233



kgCO₂e/t

602

626

692

671

658

770

866

882

953

1,030

1,186



Electric Arc Furnace

- BIOEDGE™ and EDGE™ are lower-embodied-carbon steel products
- Produced exclusively using EAF technology
- Recycled ferrous scrap is the single largest raw material input
- Generates significantly fewer GHG emissions compared to global averages¹
- Requires approximately 75% less energy compared to global averages¹



Renewable or Nuclear Electricity

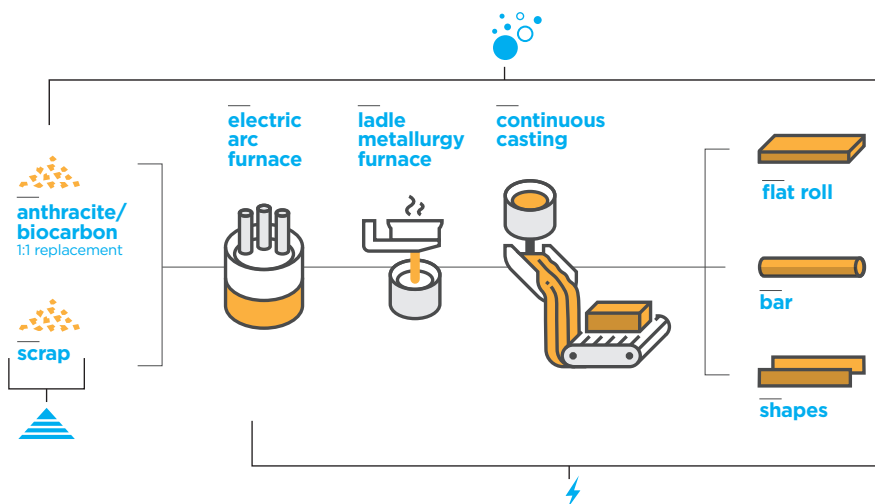
- BIOEDGE and EDGE are paired with emission-free nuclear energy certificates or Green-e® Energy certified renewable energy certificates
- These certificates reduce Scope 2 emissions to “zero”
- The Canyon Wind Energy Center investment created over 1 TWh of new energy generation on the grid

¹Steel Dynamics steel mills' 2025 data compared to World Steel Association 2024 data from their Sustainability Indicators 2025 Report



Renewable Biocarbon

- Renewable biocarbon reduces embodied carbon in the EAF steelmaking process when used as a replacement for anthracite
- This replacement significantly reduces Scope 1 GHG emissions
- The renewable biocarbon used to produce BIOEDGE is sourced exclusively from SDI Biocarbon Solutions



BIOCARBON IN THE EAF PROCESS

- **No significant modifications** necessary for EAF
- **Trialed and verified** in multiple SDI facilities
- **No impact** on chemistry/properties of the final product
- **Feedstock procured** with third-party-verified Programme for the Endorsement of Forest Certification (PEFC)

Bringing advanced and verifiable GHG emission-reduction solutions to industries worldwide, BIOEDGE is the next frontier in lower-embodied-carbon steel products. Learn more at steeldynamics.com/valuing-the-environment.

